

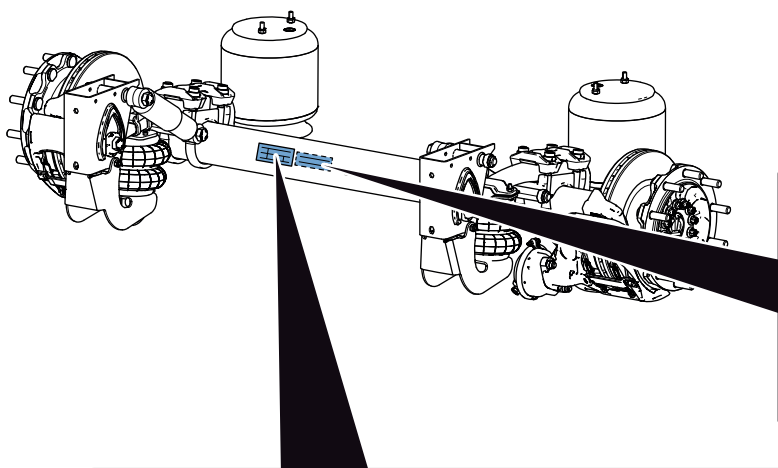
## »» Changing clamping attachment



# INTRODUCTION

- » Changing disc brake
- » Changing hub unit
- » Changing brake pads
- » Changing ABS
- » Changing brake callipers
- » Changing air spring
- » **Changing clamping attachment**
- » Changing air bellows
- » Changing brake cylinders
- » Changing shock absorbers
- » Changing air bellow of axle lift
- » Changing silent block of air spring

# INTRODUCTION



Ident No: 11010031 / D14210157



DOKTX1 09010 4345H1 2040 1300 B22ABS

ID1- 225

ID2- 4345HT

ID3- 10006,2

ID4- 36107313

stat. axle load

9.000 kg

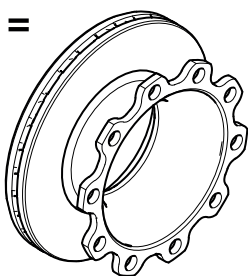
v max

105 km/h

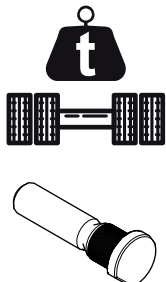


Made exclusively for KRONE by gigant-Trenkamp & Gerle GmbH, 49413 Dinklage, GERMANY  
A member of the **KRONE** - Group

**D =**

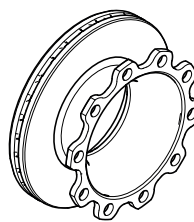


**9 t =**

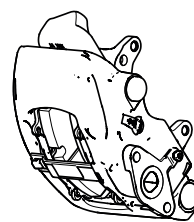


**10 x**

**430 x 45**

















**H1 = Haldex**






# INTRODUCTION

	Take notes!	
	Follow the safety instructions!	
	Attention!	
	Caution: heavy; handle properly.	
	Always wear the necessary safety equipment!	
	Always wear the necessary safety equipment!	
	Always wear the necessary safety equipment!	
	Only use tested and approved tools.	
	Follow instructions of the manufacturer!	
	axle load	
	spring distance	
	good	
	bad	
	O.k.	

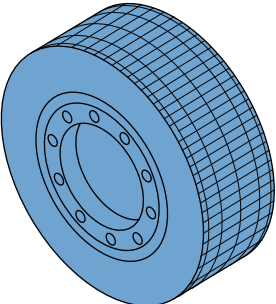


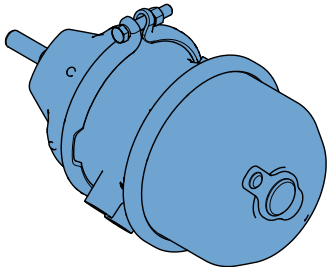


# INTRODUCTION

	Use new component.	
	Loosen with tool!	
	Tighten with required tightening torques!	
	Tighten the bolts crosswise!	
	Carefully force in or out using a hammer.	
	Take something in by hand.	
	Take something out by hand.	
	Remove part and put it aside!	
	Dispose properly.	
	Check / inspect visually!	
	Check brake at brake test stand.	
	Adjust the axle track according to the manufacturer's instructions.	
	Lift and lower the trailer.	
	Lift axle securely with hydraulic jack.	







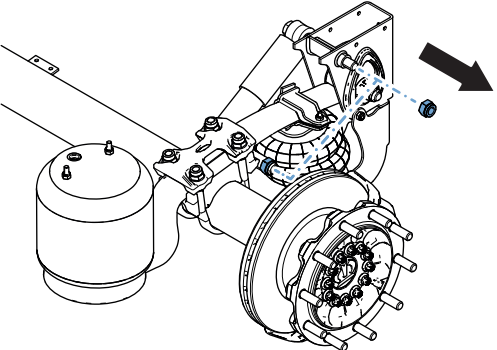
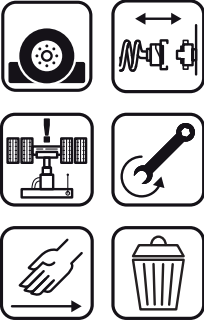
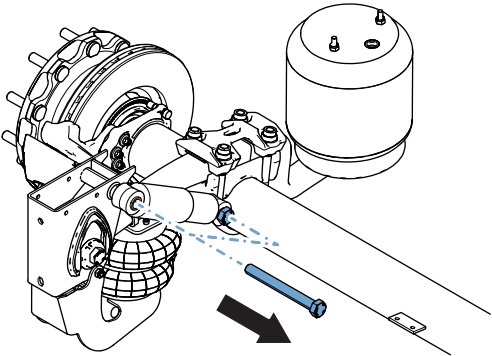

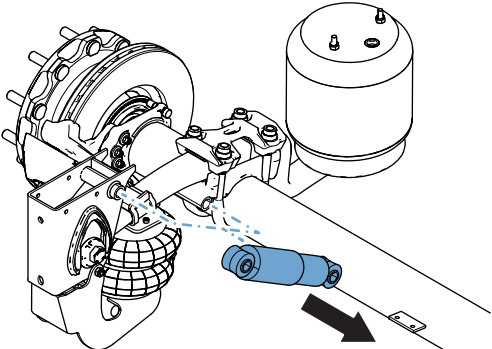

# INTRODUCTION

	Lower axle with hydraulic jack.	
	Prop up with chassis stand.	
	Secure the trailer against rolling away!	

# »» INTRODUCTION

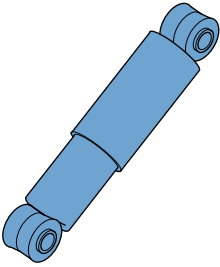
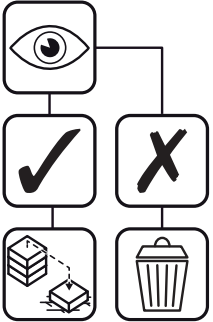
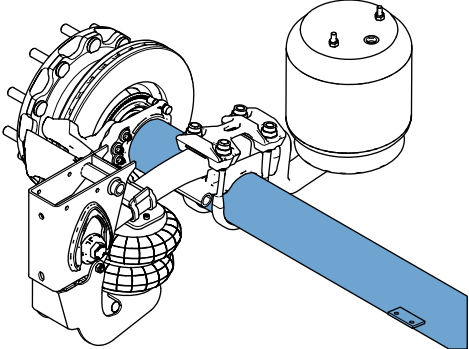
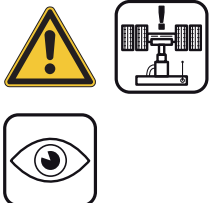
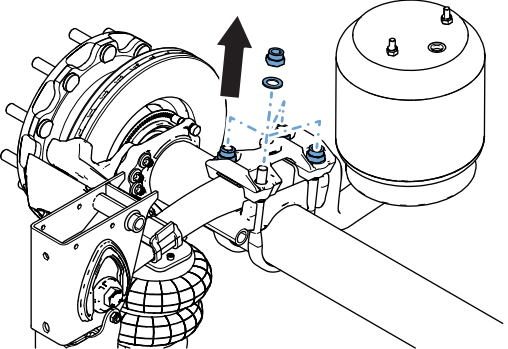

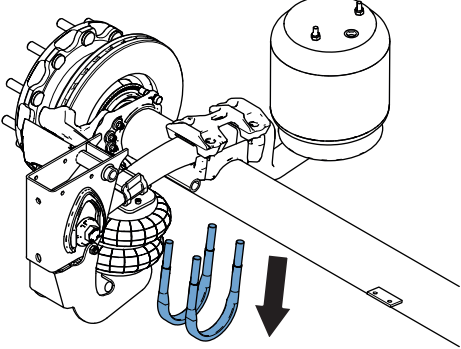

1		 	
2		 	

# CHANGING CLAMPING ATTACHMENT

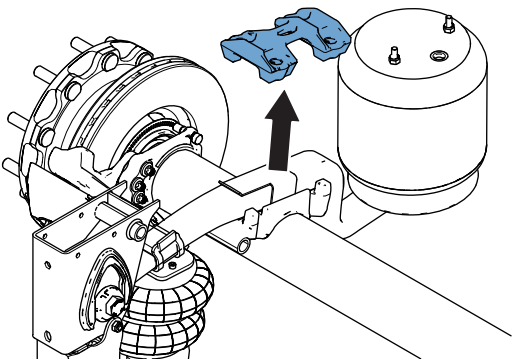


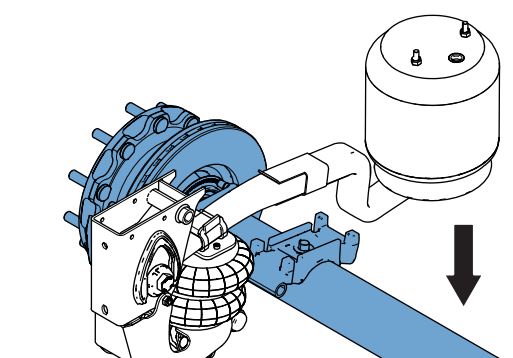



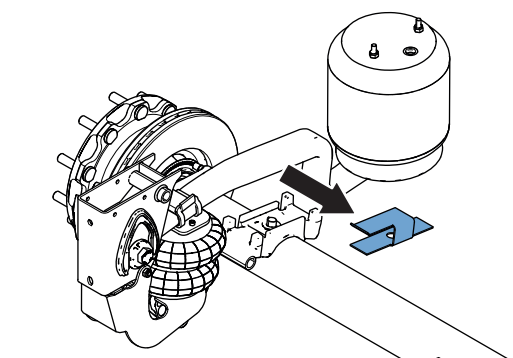


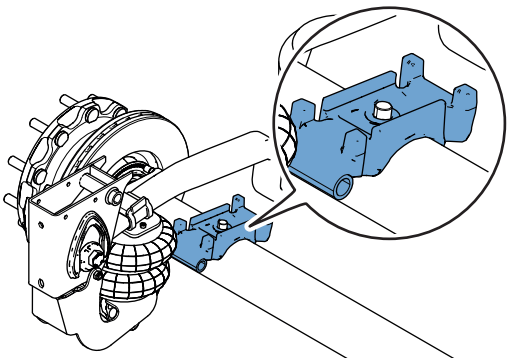


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1					
2					
3					



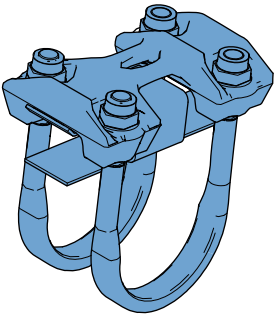

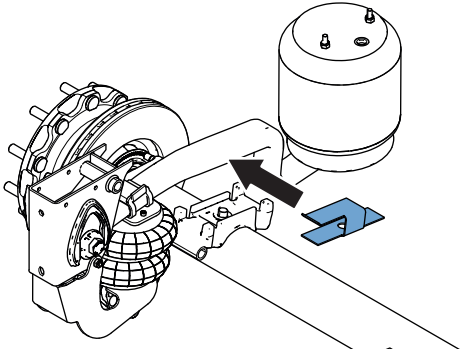

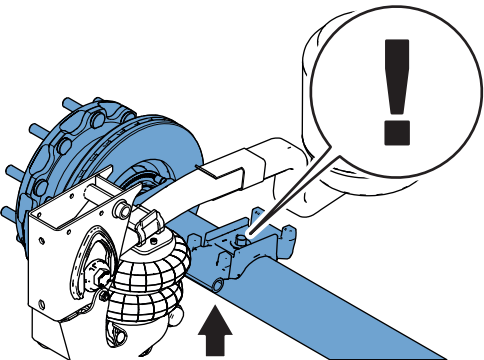





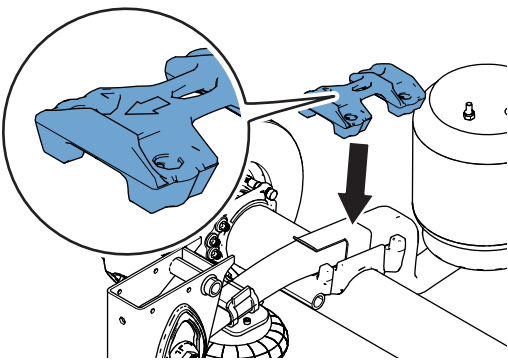



# CHANGING CLAMPING ATTACHMENT

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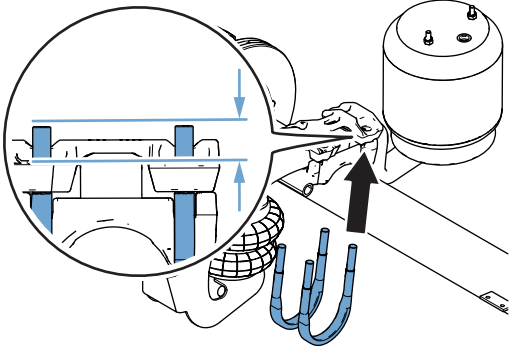



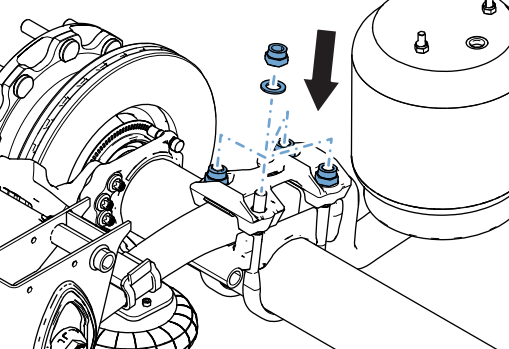






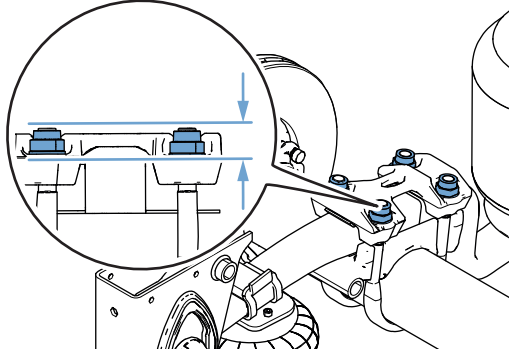


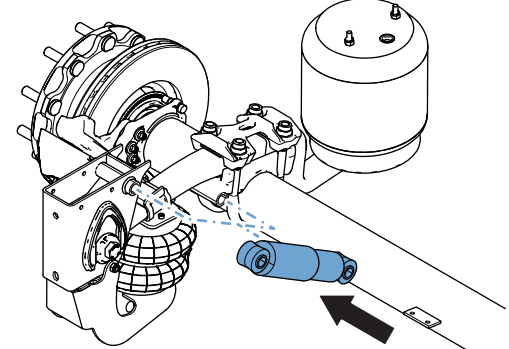


# CHANGING CLAMPING ATTACHMENT

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9		  	
10		 	
11		 	

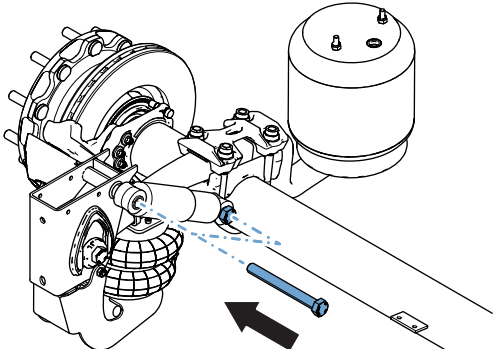


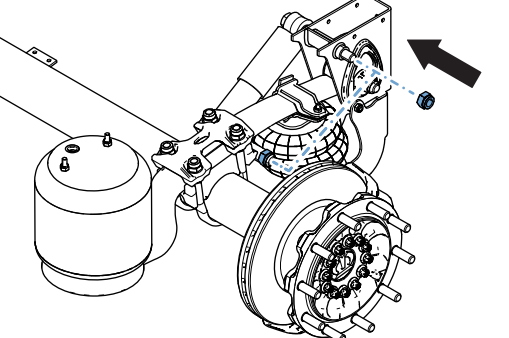




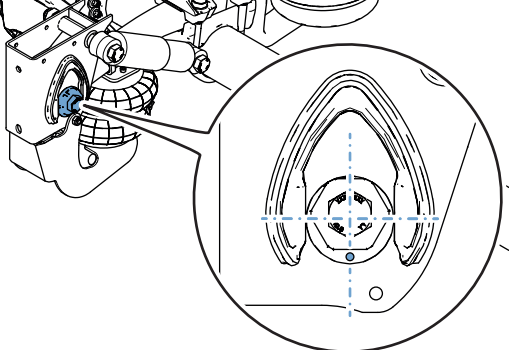




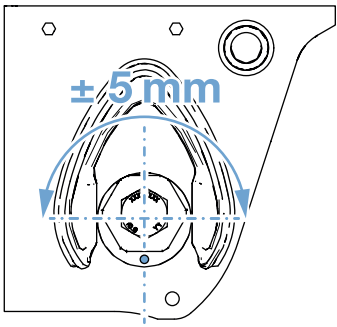




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13			
14		    	
15		  	

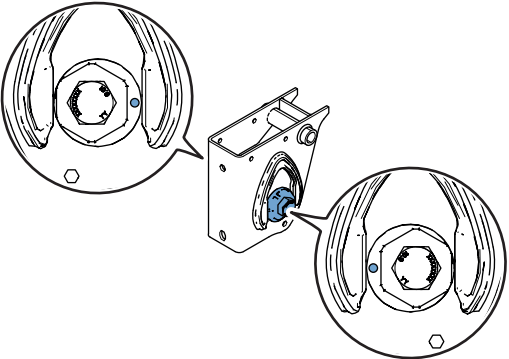





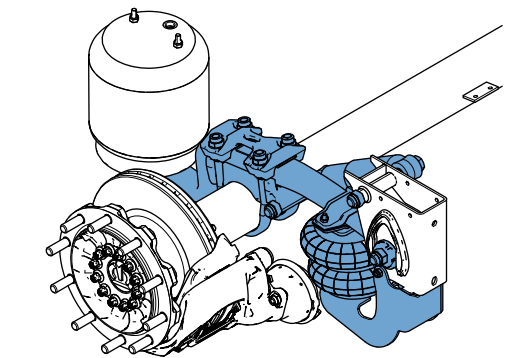






# CHANGING CLAMPING ATTACHMENT

16		  	
17		    	 <b>700 Nm ± 25 Nm</b>
18		 	
19		 	

# CHANGING CLAMPING ATTACHMENT

20		 	
21		  	 125 Nm + 120°
22		  	 200 Nm
23		  	 Krone-Nr.: 550018052

# CHANGING CLAMPING ATTACHMENT

24		   	 <p>340 Nm + 90°</p>
25		    	
			

Your KRONE contact person

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